

# Quick Start Manual



Read the user's manual carefully before starting to use the unit.  
Producer reserves the right to implement changes without prior notice.

### Contents

- Product Introduction ..... 3
- Specifications ..... 4
- Converter Circuit Structure ..... 5
- Product Structure ..... 5
- Wiring Diagram ..... 6
- Dimensions ..... 7
- Flow Range ..... 8
- Front Panel Description ..... 9
- Parameter Settings ..... 10
- Function Settings ..... 11
- RS485 Communication Settings ..... 12
- Frequency | Pulse Output Settings ..... 13
- Diagnostic Settings ..... 14
- Data Logging Settings ..... 15
- System Settings ..... 16
- Calibration Settings ..... 17
- Abbreviations & Menu List ..... 18
- Straight Pipe Length Requirements ..... 21
- Warranty ..... 22

## Symbol Explanation



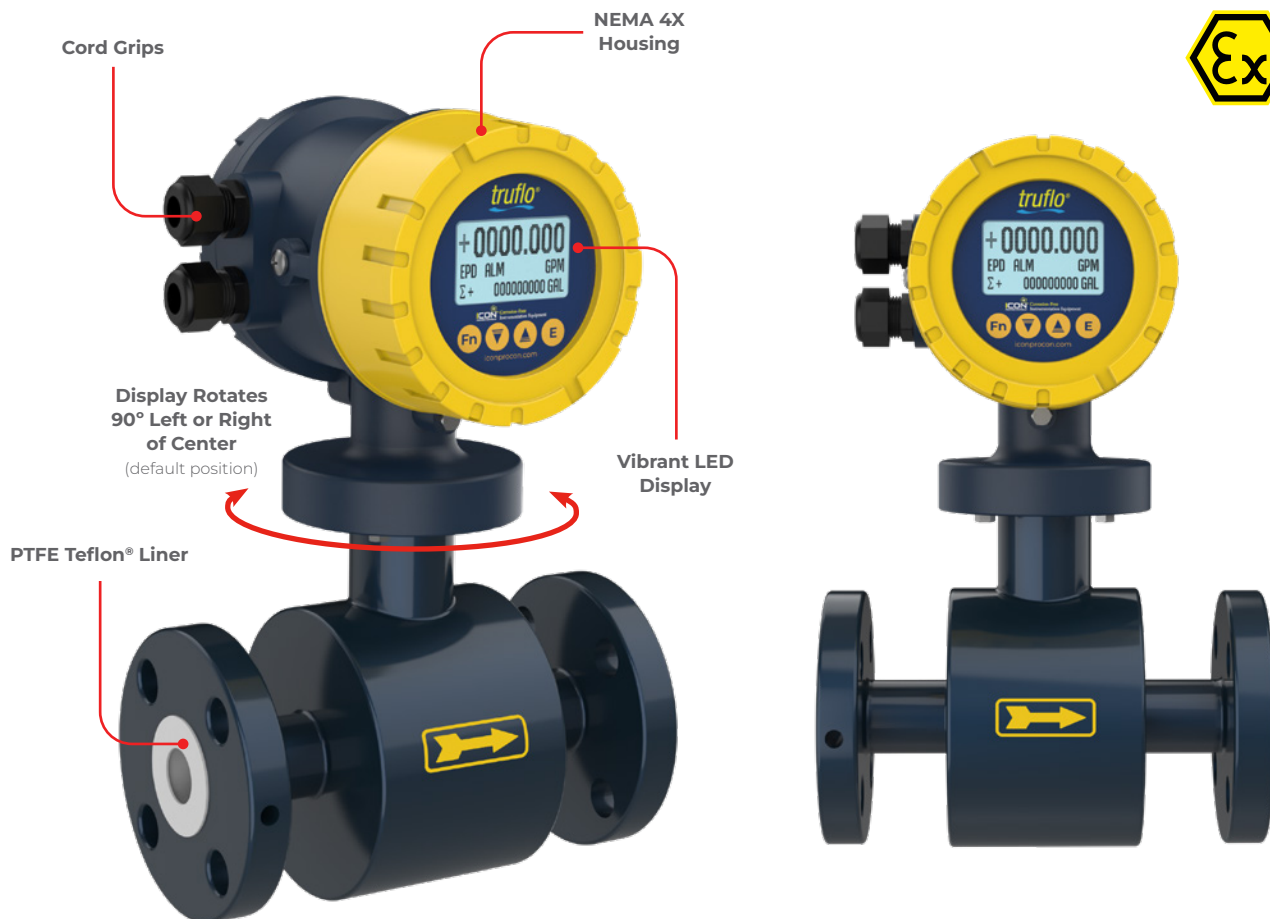
This symbol denotes especially important guidelines concerning the installation and operation of the device. Not complying with the guidelines denoted by this symbol may cause an accident, damage or equipment destruction.

## Basic Requirements | User Safety



- Do not use the unit in areas threatened with excessive shocks, vibrations, dust, humidity, corrosive gasses and oils.
- Do not use the unit in areas where there is risk of explosions (Unless Ex Model).
- Do not use the unit in areas with significant temperature variations, exposure to condensation or ice.
- The manufacturer is not responsible for any damages caused by inappropriate installation, not maintaining the proper environmental conditions and using the unit contrary to its assignment.
- The unit uses dangerous voltage that can cause a lethal accident. The unit must be switched off and disconnected from the power supply prior to starting installation of troubleshooting (in the case of malfunction).
- Do not attempt to disassemble, repair or modify the unit. The unit has no user serviceable infield parts.
- Defective units must be disconnected and submitted for repairs at an authorized service center.

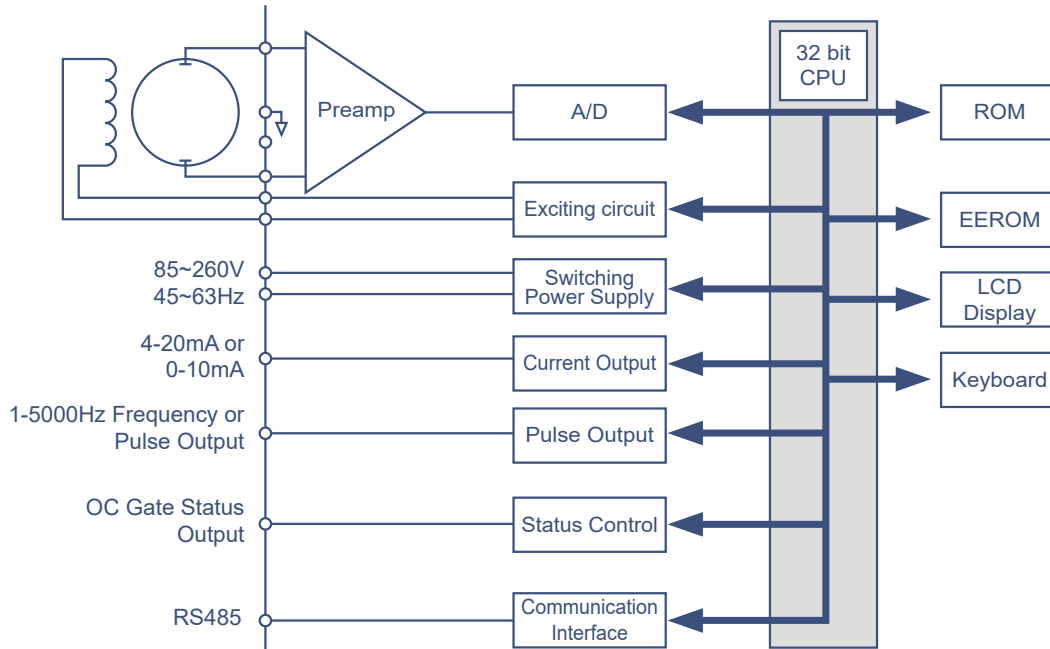
## Product Introduction



### Specifications

Measuring System	
Measuring Principle	Faraday's Law
Primary Measured Value	Flow Velocity
Secondary Measured Value	Flow Volume
Operating Conditions	
Supply Voltage	18 - 36VDC   85 - 240VAC   Battery Powered
Measurement Range	0.98 - 33 ft/s   0.3 - 10 m/s
Diameter Range	1/2" - 12"   DN15 - DN300
Medium	Conductive Liquids
Electrical Conductivity	≥ 20 μS/cm
Pressure	1/2" - 2": 580 Psi   2½" - 6": 232 Psi   8" - 12": 145 Psi
Accuracy	±0.5% of rate
Measuring Conditions	
Process Temperature	Hard Rubber Liner: 23 ~ 194°F   Polypropylene Liner: 23 ~ 194°F   Teflon: 250°F
Ambient Temperature	-4 - 140 °F   -20 - 60 °C
Storage Temperature	-4 - 158 °F   -20 - 70 °C
Permissible Gas Content (Volume)	≤ 5%
Permissible Solid Content (Volume)	≤ 30%
Installation	
Flow Direction	Forward and Reverse (Arrow on flow sensor indicates positive flow direction)
Inlet Run	≥ 10 Pipe Diameter
Outlet Run	≥ 2 Pipe Diameter
Materials	
Sensor Housing	Carbon Steel+PU Coated   SS304/SS316
Measuring Tube	SS304
Flanges	Carbon Steel+PU Coated   SS304/SS316
Connection Box (Remote Type)	Standard: Polyurethane Coated Die-cast Aluminum   Standard : SS316L
Grounding Rings	Hastelloy C or Same Material as Electrode.
Grounding Electrodes	Same Material as Measuring Electrodes

### Converter Circuit Structure



Converter Circuit Structure

### Product Structure

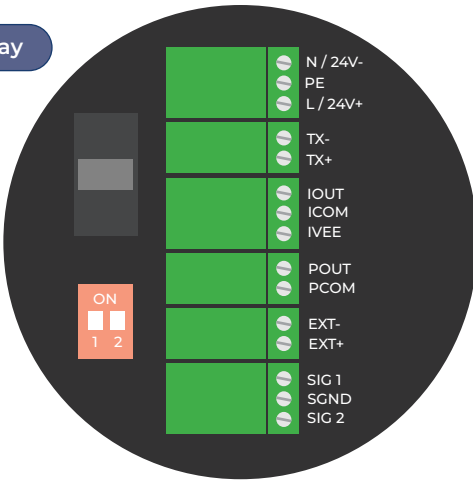
The structure of the electromagnetic flowmeter is mainly composed of a magnetic circuit system, measuring conduit, electrodes, housing and converter. The components of the magnetic circuit system, measuring conduit electrodes and housing are called electromagnetic sensors.

1. **Magnetic circuit system** : Its role is to produce a uniform DC or AC magnetic field.
2. **Measuring conduit** : Its function is to pass the conductive medium to be tested. In order to prevent the magnetic flux from being shunted or short-circuited when the magnetic flux passes through the measuring conduit, the measuring conduit must adopt non-magnetic permeability, low electrical conductivity, low thermal conductivity and certain mechanical strength. Made of materials, stainless steel, glass reinforced plastic, high-strength plastic and other materials which are non-magnetic.
3. **Electrode** : Its function is to draw and measure the induced potential signal proportional to it. The electrodes are typically made of non-magnetically conductive Hastelloy C and are required to be flush with the liner so that the fluid passes unimpeded.
4. **Lining** : There is a complete electrical insulation lining on the inside of the measuring tube and on the flange sealing surface. It directly contacts the medium to be measured, and its function is to increase the corrosion resistance of the measuring conduit and prevent the induced potential from being short-circuited by the metal measuring tube wall. Lining materials are mostly corrosion resistant, high-temperature resistant, wear-resistant rubber, fluoroplastics, ceramics, etc.
5. **Converter** : The induced potential signal generated by the flow of the medium is very weak and is greatly affected by various interference factors. The function of the converter is to amplify and convert the induced potential signal into a unified standard signal and suppress the main interference signal. Its task is to amplify and convert the induced potential signal detected by the electrode into a unified standard DC signal.

# Truflo® — MF1000 Series In-Line Magnetic Flow Meter

## Wiring Diagram

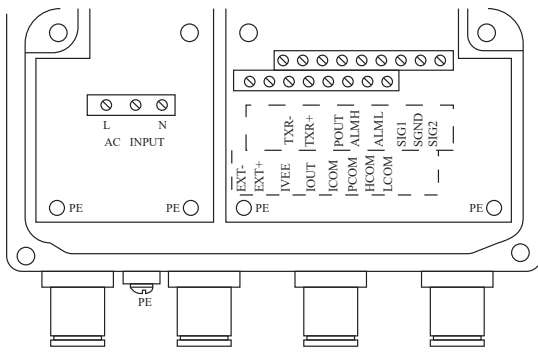
### Local Display



PCOM	Frequency, Pulse, and Current Common (GND)
POUT	Frequency (Pulse) Output for Bi-directional Flow
ICOM	Frequency, Pulse, and Current Common (GND)   4-20mA-
IOUT	Current Output of Flow Rate   4-20mA+
TX-	- Communication RS485(-)
TX+	+ Communication RS485(+)
IVEE	24V DC Power Supply for 2-wire 4-20mA Output
N / 24V-	-24V DC Power Supply (Default)   N: Naught Wire of 110-240V AC
L / 24V+	+24V DC Power Supply (Default)   L: Live Wire of 110-240V AC
PE	Ground

**Note:** Don't connect 110-240V AC Power on which is DC Power Supply Type. Once you connect the wrong power supply, the fuse will be broken and you need to replace it.

### Remote Display



PCOM	Pulse Output Ground
POUT	Frequency (Pulse) Output for Bi-directional Flow
LCOM	Alarm Output Ground
ALML	Alarm Output for Lower Limit
HCOM	Alarm Output Ground
ALMH	Alarm Output for Upper Limit
TRX+	Communication RS485+
IVEE	External 24VDC Power Supply for 2-Wire 4-20mA Output
TRX-	Communication RS485 -
IOUT	Analog Current Output
ICOM	Analog Current Output Ground
EXT+	Exciting Current +
EXT-	Exciting Current -
SIG1	Signal 1
SIG2	Signal 2
SGND	Signal Ground

### Description of Outputs

#### Digital Frequency Output

Frequency Output Range	1 to 10000 Hz
Output Electric Isolate	Photoelectric Isolate > 1000V
Frequency Output Capacity	Field-effect Transistors Output Maximum Voltage: 36V DC Maximum Current: 250 mA

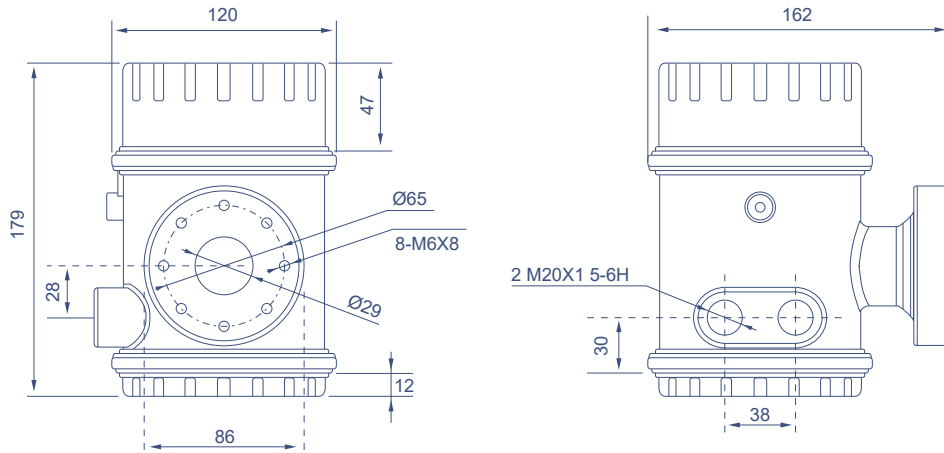
#### Digital Pulse Output

Pulse Output Range	1 to 9999 pulses/sec
Pulse Output Value	0.001-10000. L/S, 0.001-10000UG/S 0.001-10000 IG/S
Pulse Output Capacity	Field-effect Transistors Output Maximum Voltage: 36 V DC Maximum Current: 250 mA

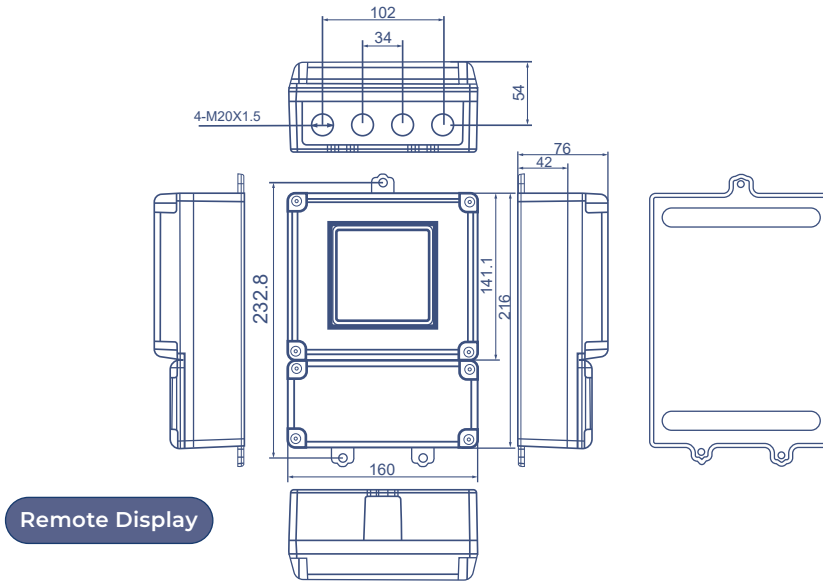
#### Alarm Output

Alarm Output Junction	ALMH: Upper Flow Limit ALML: Lower Flow Limit
Alarm Output Capacity	Field-effect Transistors Output Maximum Voltage: 36 V DC Maximum Current: 250 mA

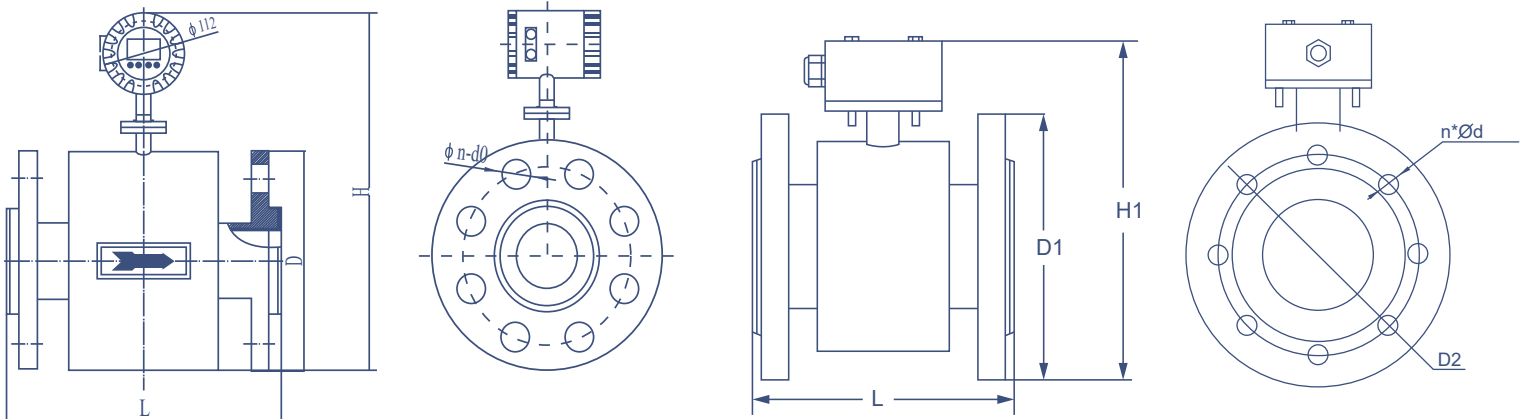
### Converter Dimensions - MF1000 with Local Display



### Converter Dimensions - MF1000 with Remote Display



### Product Dimensions



# Truflo® — MF1000 Series

## In-Line Magnetic Flow Meter

Size	L	H	H1	D1	D2	n*Ød
½ inch (15 mm)	7.9 inch (200 mm)	11.8 inch (300 mm)	8.9 inch (227 mm)	3.5 inch (88.9 mm)	2.4 inch (60.45 mm)	4 x 0.62 in
¾ inch (20 mm)	7.9 inch (200 mm)	12.2 inch (310 mm)	9.5 inch (240 mm)	3.9 inch (98.6 mm)	2.8 inch (69.85 mm)	4 x 0.62 in
1 inch (25 mm)	7.9 inch (200 mm)	12.6 inch (320 mm)	9.6 inch (243 mm)	4.3 inch (108 mm)	3.1 inch (79.25 mm)	4 x 0.62 in
1 ¼ inch (32 mm)	7.9 inch (200 mm)	13.6 inch (345 mm)	10 inch (253 mm)	4.6 inch (117.3 mm)	3.5 inch (88.9 mm)	4 x 0.62 in
1 ½ inch (40 mm)	7.9 inch (200 mm)	14.0 inch (355 mm)	10.2 inch (260 mm)	5 inch (127 mm)	3.9 inch (98.6 mm)	4 x 0.62 in
2 inch (50 mm)	7.9 inch (200 mm)	14.6 inch (370 mm)	10.8 inch (275 mm)	6 inch (152.4 mm)	4.8 inch (120.7 mm)	4 x 0.75 in
2.5 inch (65 mm)	9.8 inch (250 mm)	15.4 inch (390 mm)	11.4 inch (290 mm)	7 inch (177.8 mm)	5.5 inch (139.7 mm)	4 x 0.75 in
3 inch (80 mm)	9.8 inch (250 mm)	16.0 inch (405 mm)	12.2 inch (310 mm)	7.5 inch (190.5 mm)	6 inch (152.4 mm)	4 x 0.75 in
4 inch (100 mm)	9.8 inch (250 mm)	16.7 inch (425 mm)	13 inch (330 mm)	9 inch (228.6 mm)	7.5 inch (190.5 mm)	8 x 0.75 in
5 inch (125 mm)	9.8 inch (250 mm)	17.9 inch (455 mm)	14.6 inch (370 mm)	10 inch (254 mm)	8.5 inch (215.9 mm)	8 x 0.88 in
6 inch (150 mm)	11.8 inch (300 mm)	19.3 inch (490 mm)	15.6 inch (395 mm)	11 inch (279.4 mm)	9.5 inch (241.3 mm)	8 x 0.88 in
8 inch (200 mm)	13.8 inch (350 mm)	22.2 inch (565 mm)	19.1 inch (485 mm)	13.5 inch (342.9 mm)	11.8 inch (298.5 mm)	8 x 0.88 in
10 inch (250 mm)	17.7 inch (450 mm)	23.6 inch (600 mm)	19.7 inch (500 mm)	16 inch (406.4 mm)	14.3 inch (362 mm)	12 x 1 inch
12 inch (300 mm)	19.7 inch (500 mm)	25.6 inch (650 mm)	21.7 inch (550 mm)	19 inch (482.6 mm)	17 inch (431.8 mm)	12 x 1 inch

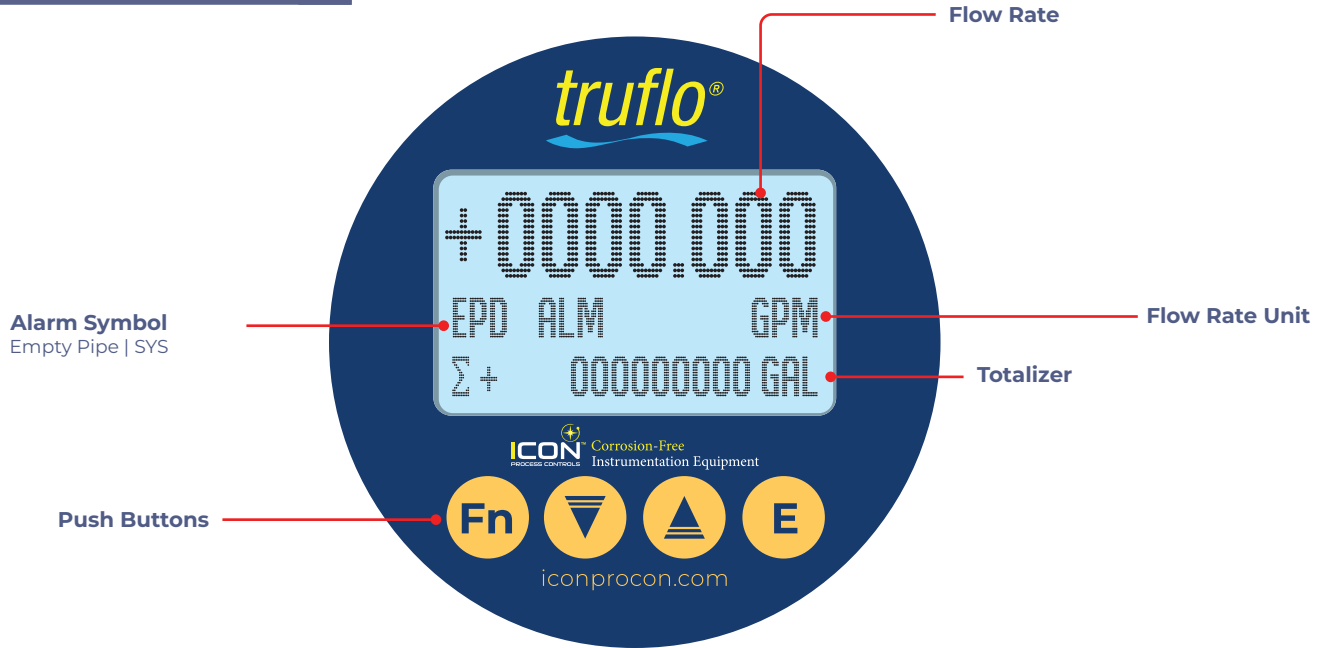
### Flow Rates

Size (inch)	DN (mm)	Velocity (ft/s)		
		V = 1.640	V = 16.404	V = 32.808
		Flow Rate (GPM)		
		(Min.)	(Calibrated)	(Max.)
½"	15	1.400	14.005	28.011
¾"	20	2.489	24.898	49.796
1"	25	3.889	38.899	77.798
1 ¼"	32	6.373	63.731	127.463
1 ½"	40	9.959	99.592	199.185
2"	50	15.561	155.619	311.238
2 ½"	65	26.307	263.071	526.142
3"	80	39.845	398.459	796.919
4"	100	62.234	622.345	1244.690
5"	125	97.259	972.593	1945.186
6"	150	140.055	1400.552	2801.104
8"	200	248.982	2489.821	4979.643
10"	250	388.993	3889.933	7779.866
12"	300	560.264	5602.648	11205.297
14"	350	762.796	7627.968	15255.936
16"	400	995.928	9959.286	19918.572
18"	450	1260.540	12605.409	25210.819
20"	500	1556.193	15561.935	31123.870



# Truflo® — MF1000 Series In-Line Magnetic Flow Meter

## Front Panel Description



## Function of Push Buttons

Default Password : 09000

Key	Measuring Mode	Menu Mode	Sub-Menu   Function Mode	Parameter & Data Mode
<b>Fn + E</b>	<b>Function Selection</b> 1. Parameter Set 2. Clear Total Rec 3. Fact Modif Rec	Enter	En	Save Data
<b>E</b>	Enter the Function Selection	Return to measuring mode but will be prompted to save data.	Press 1 time to return to menu mode with data saved.	Press 1 time to return to sub-menu or function with data saved.
In Any Mode, Press & Hold Enter for 3 Secs to Return to Measuring Mode				
<b>▲ or ▼</b>	<b>Switch between display screens:</b> • Flow • Velocity • Percentage • Positive Total • Negative Total • Net Total	Select Menu	Select Sub-Menu or Function	Use the cursor highlighted to change a number, unit setting, or to move the decimal point.
<b>Fn + ▲</b> or <b>Fn + ▼</b>				For digital values, move one cursor position to the right or left

**Note:** The display will return to measuring mode automatically after 3 minutes of inactivity

### Function Selection

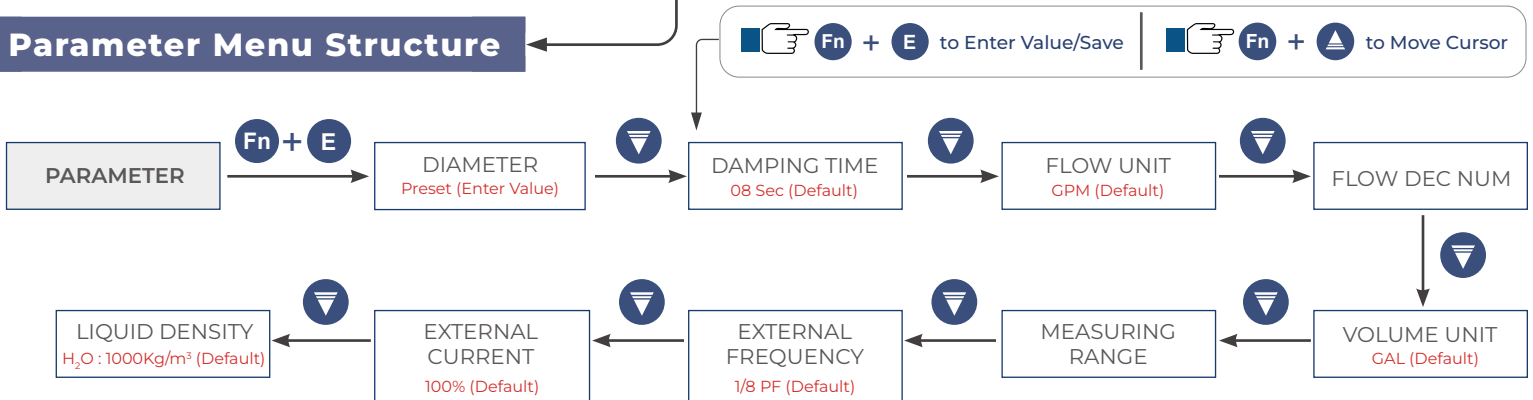


<b>Fn</b> + <b>E</b>	Edit   Save/Enter
<b>Fn</b> + <b>▼</b>	Back the Cursor
<b>Fn</b> + <b>▲</b>	Forward the Cursor
<b>E</b>	Return/Back
<b>E</b> (3 SEC)	Exit to Main Display

### Parameter Settings

STEPS	DISPLAY	OPERATION
<b>1</b> Main Display 		MAIN DISPLAY
<b>2</b> Password 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> + <b>▲</b> to move cursor
<b>3</b> Parameter 		PARAMETER Settings

### Parameter Menu Structure



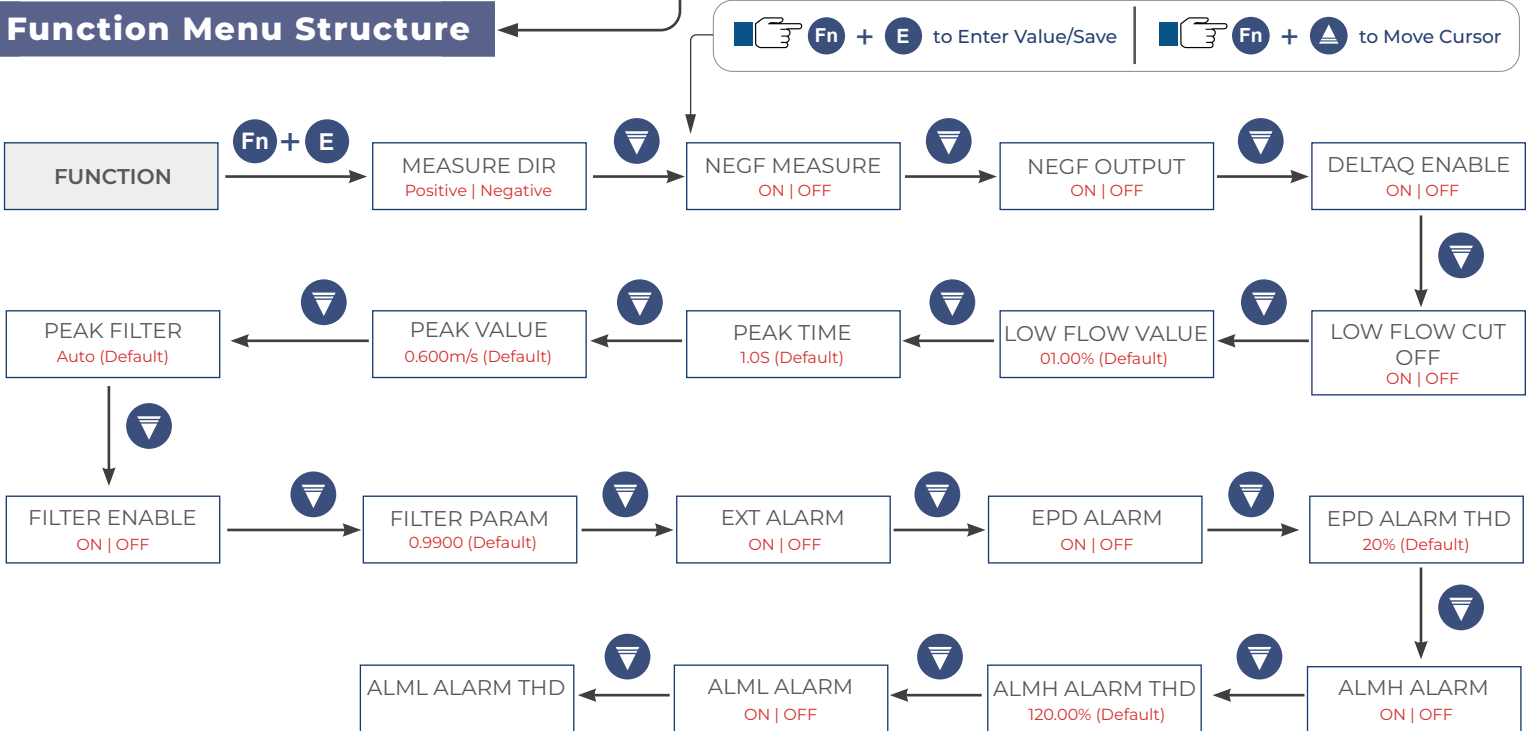
**Note:**

- For 4-20mA Output, if the FLOW UNIT is changed, then MEASURE RANGE needs to be changed to the same unit accordingly.
- Refer Page 18 for more details.

## Function Settings

STEPS	DISPLAY	OPERATION
<b>① Main Display</b> 		MAIN DISPLAY
<b>② Password</b> 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn + ▲</b> to move cursor
<b>③ Parameter</b> 		Parameter Settings <span style="color: red;">■</span> See Page 10
<b>④ Function</b> 		FUNCTION Settings

## Function Menu Structure



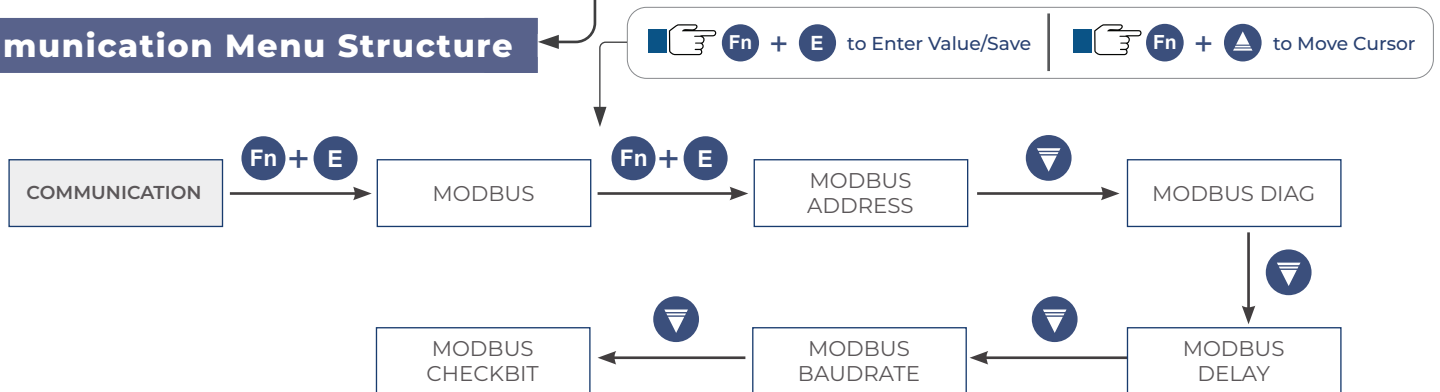
**Note:**

■ Refer Page 18 & 19 for more details.

## RS485 Communication Settings

STEPS	DISPLAY	OPERATION
<b>① Main Display</b> 		MAIN DISPLAY
<b>② Password</b> 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> +  to move cursor
<b>③ Parameter</b> 		Parameter Settings  ■ See Page 10
<b>④ Function</b> 		Function Settings  ■ See Page 11
<b>⑤ Communication</b>		<b>COMMUNICATION</b> Settings

## Communication Menu Structure



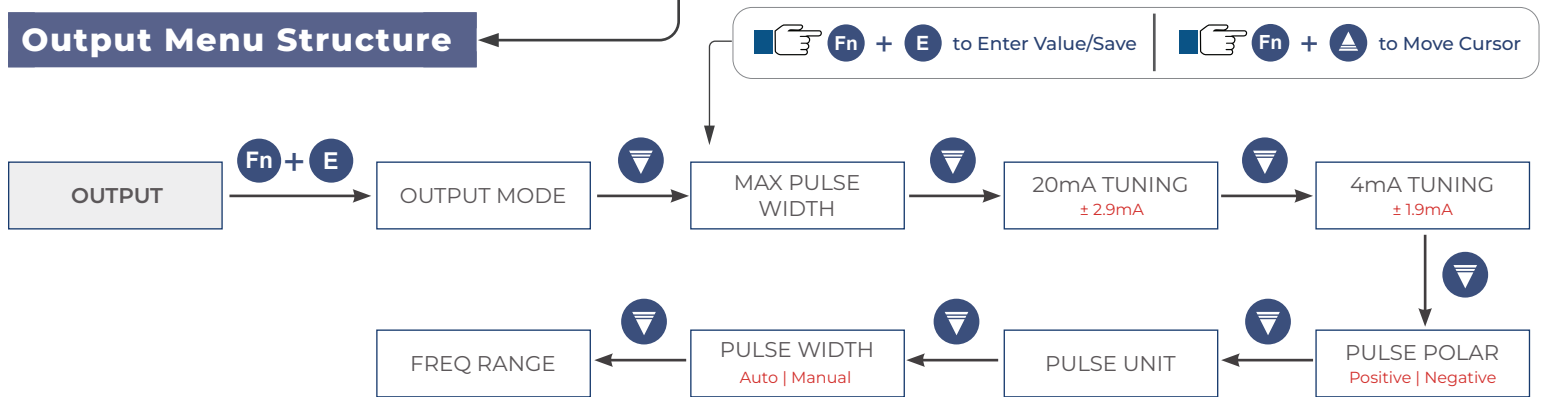
**Note:**

■ Refer Page 19 for more details.

## Frequency | Pulse Output Settings

STEPS	DISPLAY	OPERATION
<b>① Main Display</b> 		MAIN DISPLAY
<b>② Password</b> 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> +  to move cursor
<b>③ Parameter</b> 		Parameter Settings  ■ See Page 10
<b>④ Function</b> 		Function Settings  ■ See Page 11
<b>⑤ Communication</b> 		Communication Settings  ■ See Page 12
<b>⑥ Output</b>		<b>OUTPUT</b> Settings

## Output Menu Structure



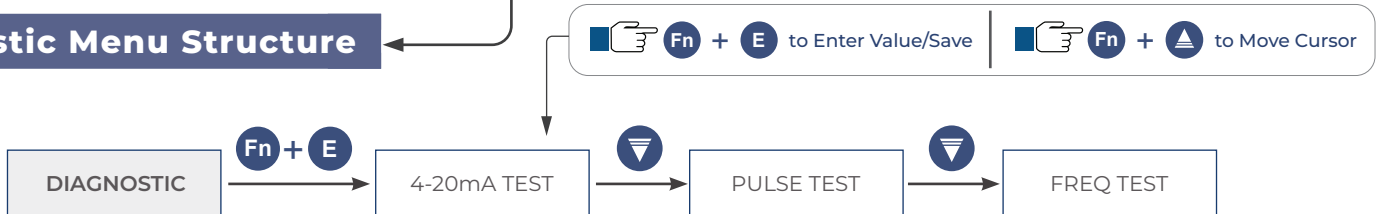
**Note:**

■ Refer Page 19 for more details.

### Diagnostic Settings

STEPS	DISPLAY	OPERATION
<b>① Main Display</b> 		MAIN DISPLAY
<b>② Password</b> 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> +  to move cursor
<b>③ Parameter</b> 		Parameter Settings <span style="float: right;">■ See Page 10</span>
<b>④ Function</b> 		Function Settings <span style="float: right;">■ See Page 11</span>
<b>⑤ Communication</b> 		Communication Settings <span style="float: right;">■ See Page 12</span>
<b>⑥ Output</b> 		Output Settings <span style="float: right;">■ See Page 13</span>
<b>⑦ Diagnostic</b> 		DIAGNOSTIC Settings

### Diagnostic Menu Structure



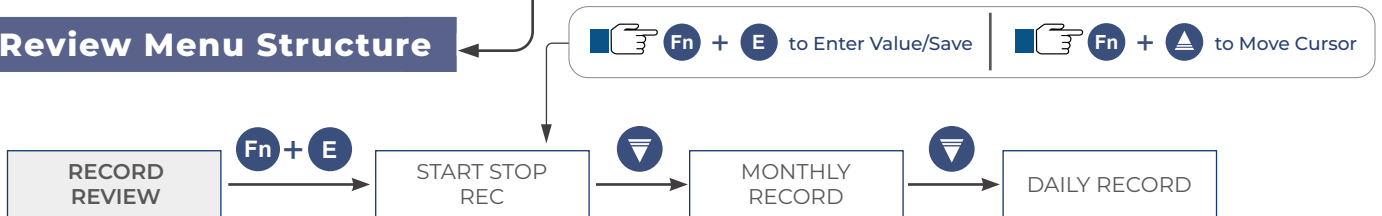
**Note:**

■ Refer Page 19 for more details.

### Data Logging Settings

STEPS	DISPLAY	OPERATION
<b>① Main Display</b> 		MAIN DISPLAY
<b>② Password</b> 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> +  to move cursor
<b>③ Parameter</b> 		Parameter Settings  ■ See Page 10
<b>④ Function</b> 		Function Settings  ■ See Page 11
<b>⑤ Communication</b> 		Communication Settings  ■ See Page 12
<b>⑥ Output</b> 		Output Settings  ■ See Page 13
<b>⑦ Diagnostic</b> 		Diagnostic Settings  ■ See Page 14
<b>⑧ Record Review</b>		<b>DATA LOGGING</b> Settings

### Record Review Menu Structure



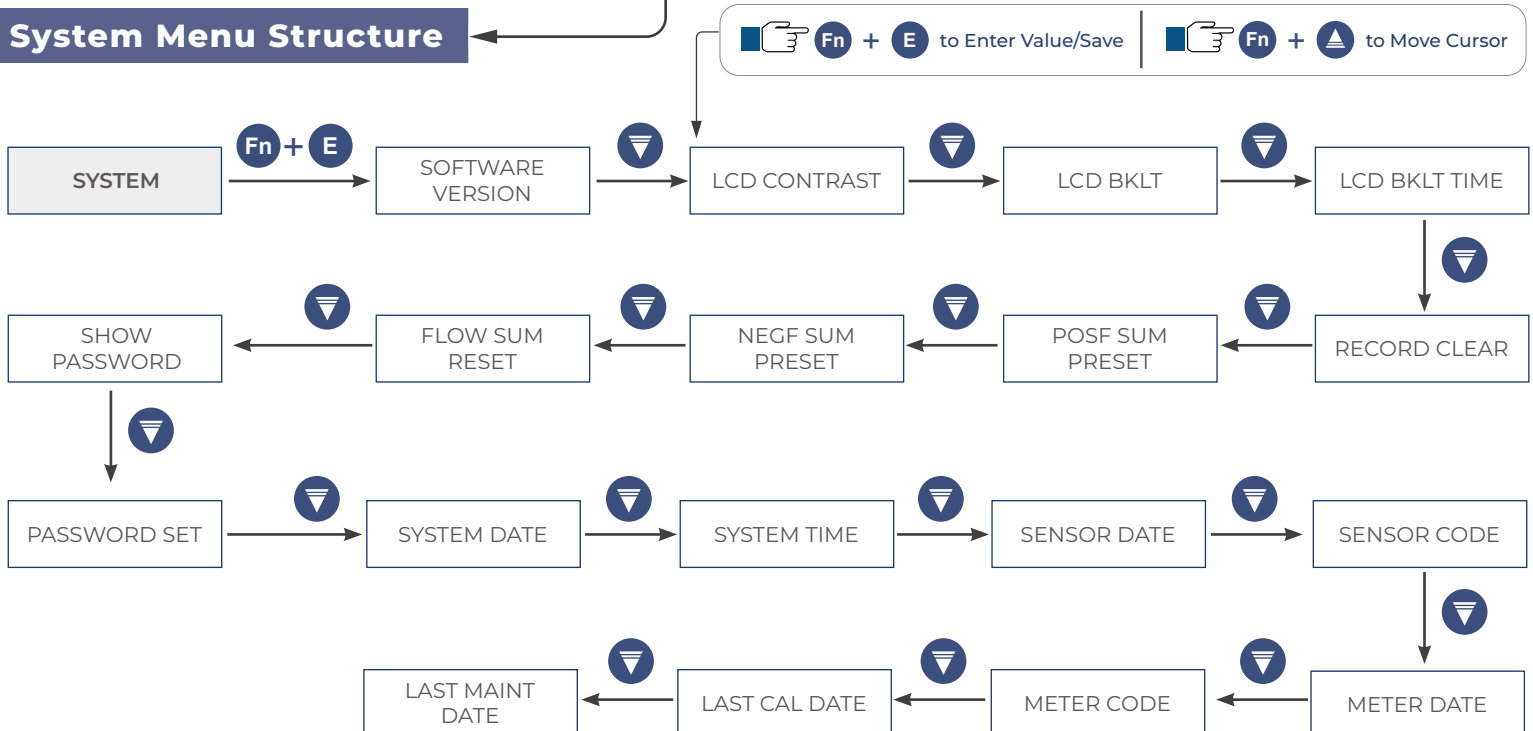
**Note:**

■ Refer Page 19 for more details.

### System Settings

STEPS	DISPLAY	OPERATION
<p>① Main Display</p>		MAIN DISPLAY
<p>② Password</p>		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn</b> +  to move cursor
<p>③ Parameter</p>		Parameter Settings  ■ See Page 10
<p>④ Calibration</p>		Calibration Settings  ■ See Page 17
<p>⑤ System</p>		<b>SYSTEM</b> Settings

### System Menu Structure



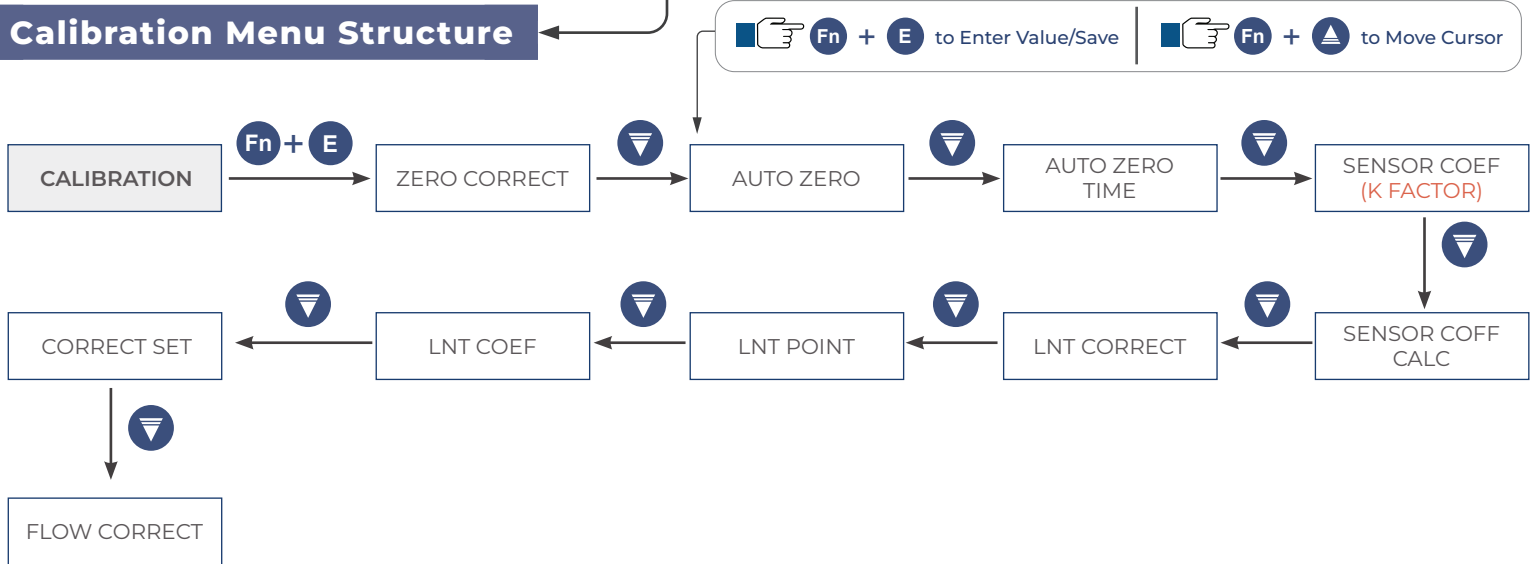
**Note:**  
■ Refer Page 20 for more details.



### Calibration Settings

STEPS	DISPLAY	OPERATION
<b>1</b> Main Display 		MAIN DISPLAY
<b>2</b> Password 		Enter <b>PASSWORD</b> (Default Password : 09000) Use <b>Fn + ▲</b> to move cursor
<b>3</b> Parameter 		Parameter Settings <span style="float: right;">■ See Page 10</span>
<b>4</b> Calibration 		CALIBRATION Settings

### Calibration Menu Structure



**Note:**  
 ■ Refer Page 20 for more details.

### Abbreviations

Abbreviation	Description
BLKT	Back Light
NEGF	Negative Flow
CAL	Calibration
COEF	Coefficient
COD	Code of Production
DEC	Decimal
DIR	Direction
DOD	Date of Production
EPD	Empty Pipe Detection

Abbreviation	Description
EXT	Excitation
POSF	Positive Flow
FREQ	Frequency
ALMH	High Limit Alarm
INIT	Initialization
ALML	Low Limit Alarm
MAINT	Manitenance
PF	Power Frequency
THD	Threshold

### Menu List

First Menu	Second Menu	Third Menu
PARAMETER	DIAMETER	1/2" ~ 12"
	DAMPING TIME	0 ~ 99 Sec
	FLOW UNIT	GPM (Default)   GPH   GPS   t/s   t/m   t/h   Kg/s   Kg/m   Kg/h   m³/s   m³/m   m³/h   L/s   L/m   L/h   AF/h   AF/m   CF/h   CF/m   CF/s   BBL/h   BBL/m
	FLOW DECIMAL NUMBER	AUTO, MANU ( 0   1   2   3 )
	VOLUME UNIT	1 GAL (Default)   1t   1Kg   1m³   0.1m³   0.01m³   0.001m³   1L   0.1L   0.01L   0.001L   1AF   0.1AF   0.01AF   0.001AF   1CF   1BBL   1 10³m³
	MEASURE RANGE (20mA VALUE) Enter Max. Flow Rate Value	00000.00 ~ 99999.99 FLOW UNIT
	THREE LEVEL EXT**	ON   OFF
	EXT FREQ	1/8PF
	EXT CURRENT	100%   55%
	LIQUID DENSITY	0010.0 ~ 9999.9 Kg/m³
FUNCTION	MEASURE DIR	PO   NE (Positive   Negative)
	NEGF MEASURE (Direction)	ON   OFF
	NEGF OUTPUT	ON   OFF
	DELTAQ ENABLE	ON   OFF
	DISPLAY CUT OFF	ON   OFF
	LOW FLOW CUT OFF	ON   OFF
	LOW FLOW VALUE	00.00% ~ 99.99%
	PEAK TIME	0 ~ 9.9 S
	PEAK VALUE	0 ~ 34ft/s   0 ~ 9.999 m/s
	PEAK FILTER	AUTO   ON   OFF
	FILTER ENABLE	ON   OFF
	FILTER PARAM	0 ~ 9.9999

■ See Page 10

■ See Page 11

# Truflo® — MF1000 Series

## In-Line Magnetic Flow Meter

First Menu	Second Menu	Third Menu
<b>FUNCTION</b>  ■ See Page 11	METER ALARM**	ON   OFF
	EXT ALARM**	ON   OFF
	EPD COEF** (Empty Pipe)	0.1 ~ 9.9
	INNER LINING**	PTFE   OTHERS
	EPD ALARM (Empty Pipe Detection Alarm)	ON   OFF
	EPD ALARM THD (EPD Alarm Hysterisis)	0% ~ 99%
	EPD MODE**	0   1
	ALMH ALARM*** (High Flow Alarm)	ON   OFF
	ALMH ALARM THD*** (High Flow Alarm Hysterisis)	0 ~ 500%
	ALML ALARM*** (Low Flow Alarm)	ON   OFF
	ALML ALARM THD*** (Low Flow Alarm Hysterisis)	0 ~ 100%
	BAT ALARM** (Battery Alarm)	ON   OFF
	BAT VALUE** (Battery Value)	15%
<b>RS485 COMMUNICATION</b>  ■ See Page 12	MODBUS ADD	0,1,2   0,1,9   0,1,9
	MODBUS DIAG	
	MODBUS DELAY	0 ~ 99 ms
	MODBUS BAUDRATE	9600   4800   2400   1200   600   300   38400   19200
	MODBUS CHECKBIT	NONE   EVEN   ODD
<b>OUTPUT</b> Pulse   Frequency   4-20  ■ See Page 13	OUTPUT MODE	PULSE   FREQ
	MAX PULSE WIDTH	ON   OFF
	20mA TUNING	±0.000mA (0 ~ 2.999mA)
	4mA TUNING	±0.000mA (0 ~ 1.999mA)
	DIGITAL OUTPUT**	DIR OUTPUT   ALML   ALMH
	PULSE POLAR	PO   NE (Positive   Negative)
	PULSE UNIT	00000.000 USG   IG   L (0.001 ~ 1000.00)
	PULSE WIDTH	AUTO   MANUAL (0 ~ 400.0ms)
	FREQ RANGE	00000Hz (0 ~ 10000Hz)
<b>DIAGNOSTIC</b>  ■ See Page 14	4-20mA TEST	04mA   10mA   20mA
	SIG DIA**	
	SPEED TEST**	00000mm/s (0 ~ 99999 mm/s)
	PULSE TEST	000.0ms (0 ~ 100.0ms)
	FREQ TEST	00000Hz (0 ~ 10000Hz)
<b>RECORD REVIEW</b>  ■ See Page 15	START STOP REC	
	MONTHLY RECORD	
	DAILY RECORD	

# Truflo® — MF1000 Series

## In-Line Magnetic Flow Meter

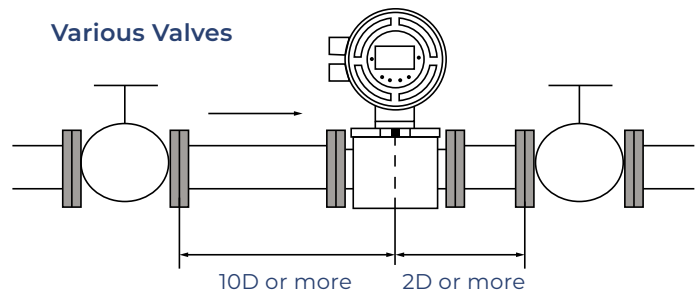
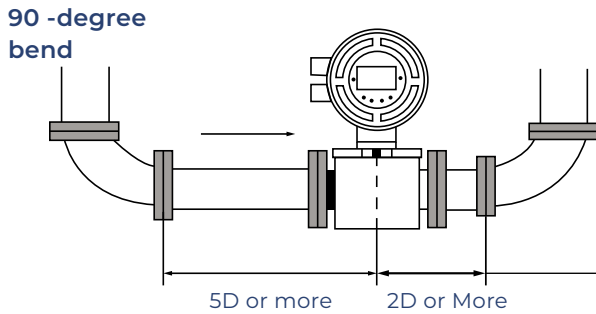
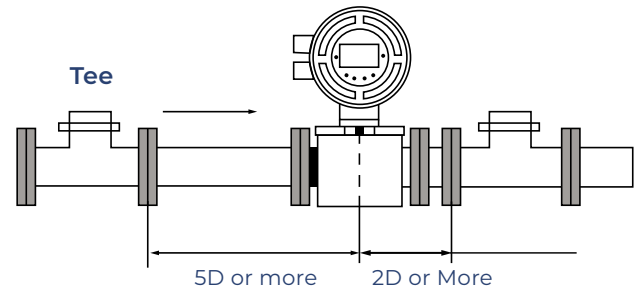
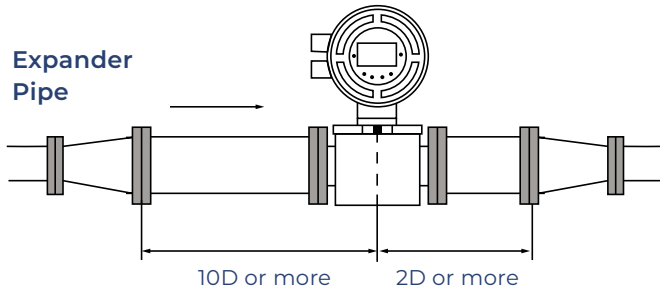
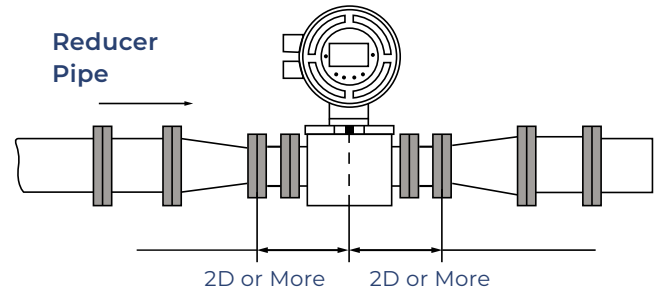
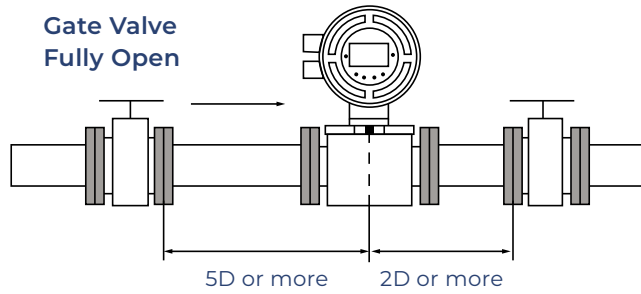
First Menu	Second Menu	Third Menu
SYSTEM	LANGUAGE**	
	SYSTEM UNIT**	
	RESTORE DEFAULT**	
	SAVE AS DEFAULT**	
	SOFTWARE VERSION	
	LCD CONTRAST	0 ~ 99
	LCD BKLT	OPEN   CLOSE
	LCD BKLT TIME	1 ~ 999 MIN
	RECORD CLEAR	INPUT PASSWORD
	POSF SUM PRESET	0 ~ 999999999 m <sup>3</sup>
	NEGF SUM PRESET	0 ~ 999999999 m <sup>3</sup>
	FLOW SUM RESET**	INPUT PASSWORD
	SHOW PASSWORD	LEVEL 1   LEVEL 2   LEVEL 3
	PASSWORD SET	LEVEL 1   LEVEL 2   LEVEL 3
	SYSTEM DATE	0000Y 00M 00D
	SYSTEM TIME	00H 00M 00S
	SENSOR DATE	0000Y 00M 00D
	SENSOR CODE	0 000 000 000
	METER DATE	000Y 00M 00D
METER CODE	0 000 000 000	
LAST CAL DATE	0000Y 00M 00D	
LAST MAINT DATE	0000Y 00M 00D	
■ See Page 16		
CALIBRATION	ZERO CORRECT	± 0000.0mm/s
	AUTO ZERO	ON   OFF
	AUTO ZERO TIME	10 ~ 99S
	AUTO COMPENSATE	ON   OFF
	SENSOR COEFF (K FACTOR)	0.0000 (0.0001 ~ 9.9999)
	SENSOR COFF CALC	00000.00 FLOW UNIT
	NORMALIZED COEF**	0.0000 (0 ~ 9.9999)
	NORMAL COEF CALC**	00000 mm/s
	LNT CORRECT	ON   OFF
	LNT POINT	0 ~ 9999 mm/s
	LNT COEF	±0000mm
	KALMAN FILTER**	ON   OFF
	CORRECT SET	CORRECT UNIT
	FLOW CORRECT	ON   OFF
■ See Page 17		

\*\* Consult Factory

\*\*\* Item is optional for Local Display Type and Standard for Remote Type

## Straight Pipe Length Requirements

For optimum accuracy performance, sufficient inlet and outlet straight pipe are required. An equivalent to 5 diameters of straight pipe is required on the inlet side, and 2 diameters on the outlet side. There are no special requirements for standard concentric pipe reducers. See Diagram 2 for required straight runs when there is an altering device.



## Warranty, Returns and Limitations

### Warranty

**Icon Process Controls Ltd** warrants to the original purchaser of its products that such products will be free from defects in material and workmanship under normal use and service in accordance with instructions furnished by **Icon Process Controls Ltd** for a period of one year from the date of sale of such products. **Icon Process Controls Ltd** obligation under this warranty is solely and exclusively limited to the repair or replacement, at Icon Process Controls Ltd option, of the products or components, which **Icon Process Controls Ltd** examination determines to its satisfaction to be defective in material or workmanship within the warranty period. **Icon Process Controls Ltd** must be notified pursuant to the instructions below of any claim under this warranty within thirty (30) days of any claimed lack of conformity of the product. Any product repaired under this warranty will be warranted only for the remainder of the original warranty period. Any product provided as a replacement under this warranty will be warranted for the one year from the date of replacement.

### Returns

Products cannot be returned to **Icon Process Controls Ltd** without prior authorization. To return a product that is thought to be defective, go to [www.iconprocon.com](http://www.iconprocon.com), and submit a customer return (MRA) request form and follow the instructions therein. All warranty and non-warranty product returns to **Icon Process Controls Ltd** must be shipped prepaid and insured. **Icon Process Controls Ltd** will not be responsible for any products lost or damaged in shipment.

### Limitations

This warranty does not apply to products which: 1) are beyond the warranty period or are products for which the original purchaser does not follow the warranty procedures outlined above; 2) have been subjected to electrical, mechanical or chemical damage due to improper, accidental or negligent use; 3) have been modified or altered; 4) anyone other than service personnel authorized by **Icon Process Controls Ltd** have attempted to repair; 5) have been involved in accidents or natural disasters; or 6) are damaged during return shipment to **Icon Process Controls Ltd** reserves the right to unilaterally waive this warranty and dispose of any product returned to **Icon Process Controls Ltd** where: 1) there is evidence of a potentially hazardous material present with the product; or 2) the product has remained unclaimed at **Icon Process Controls Ltd** for more than 30 days after **Icon Process Controls Ltd** has dutifully requested disposition. This warranty contains the sole express warranty made by **Icon Process Controls Ltd** in connection with its products. **ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.** The remedies of repair or replacement as stated above are the exclusive remedies for the breach of this warranty. **IN NO EVENT SHALL Icon Process Controls Ltd BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING PERSONAL OR REAL PROPERTY OR FOR INJURY TO ANY PERSON. THIS WARRANTY CONSTITUTES THE FINAL, COMPLETE AND EXCLUSIVE STATEMENT OF WARRANTY TERMS AND NO PERSON IS AUTHORIZED TO MAKE ANY OTHER WARRANTIES OR REPRESENTATIONS ON BEHALF OF Icon Process Controls Ltd.** This warranty will be interpreted pursuant to the laws of the province of Ontario, Canada.

If any portion of this warranty is held to be invalid or unenforceable for any reason, such finding will not invalidate any other provision of this warranty.

For additional product documentation and technical support visit:

[www.iconprocon.com](http://www.iconprocon.com) | e-mail: [sales@iconprocon.com](mailto:sales@iconprocon.com) or [support@iconprocon.com](mailto:support@iconprocon.com) | Ph: 905.469.9283